



## USER MANUAL – EN

### IN 27404 Finnish barrel sauna inSPORTline Viduor 300



The images are illustrative, the final appearance may vary depending on the model purchased.

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SevenSport s.r.o. reserves the right to make any changes and improvements to its product without prior notice. Visit our website [www.insportline.eu](http://www.insportline.eu) where you will find the latest version of the manual.

## **SAFETY INSTRUCTIONS**








- Please read the manual before use and assembly and keep it for future reference.
- At least 2 people are needed for assembly.
- If the temperature is too high, immediately turn off the sauna and leave.
- Do not use during pregnancy or if you have fevers, bleeding, or inflammation.
- Do not use if you suffer from cardiovascular disease, high blood pressure, neurotic disease, sensitivity to heat, menstruation, joint pain, arthritis or have a medical implant.
- Children and the elderly, or persons with limited motor or mental abilities may only use the sauna under the supervision of an adult or guardian.
- If you feel nausea or pain, stop immediately and contact a doctor.
- Do not install locks on the sauna.
- Do not wear jewelry when the sauna is running.
- Do not repair or modify the sauna yourself. Any modifications must be carried out by the service.
- When the device is not in use, it must be secured against misuse by children or other unauthorized persons.
- Never leave the sauna running and plugged in unattended.
- The sauna must be placed on a flat and solid surface.
- Do not consume alcohol, medications, drugs or other substances that affect judgment before or during use.
- Consult a doctor before use.
- Keep away from open fire, flames, and heat.
- The sauna must be connected to its own and separate socket or in its own electrical circuit.
- The sauna does not constitute a medical or therapeutic device or a substitute for medical care.
- Always start with a lower temperature. Give your body time to adapt to higher temperatures. The normal operating temperature is 60 °C - 80 °C in the space between the bench and the head.
- Do not enter the sauna wearing clothes, jewelry, or a telephone (or another electronic device).
- The average sauna operation time is 5-15 minutes.
- If condensed water appears on the sauna floor, you are overloading the sauna.
- Power / voltage: 220V / 4.5 KW

## TOOLS NEEDED FOR ASSEMBLY

### INCLUDED

1x plastic hammer	1x glue gun	1x glue
		

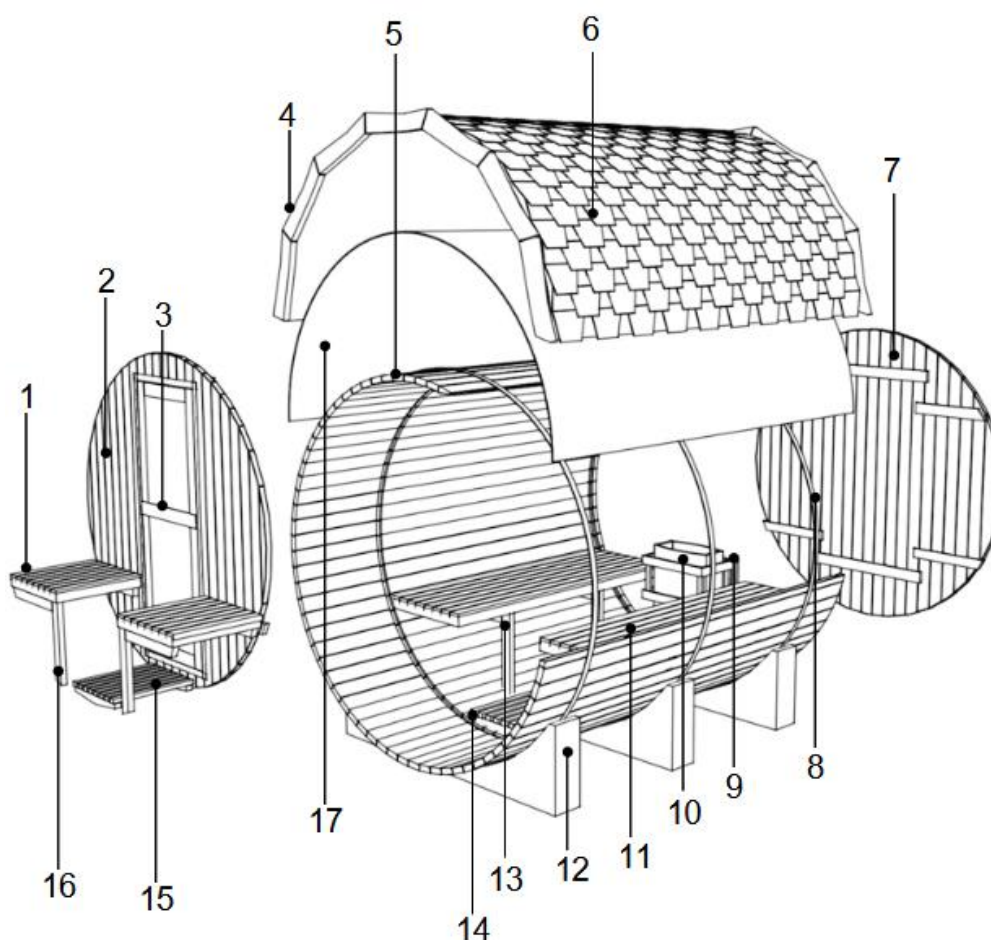
### TOOLS YOU NEED TO PROVIDE

1x drill	2x wrench	1x measure tape	1x U-shaped nail gun
			
1x utility knife	1x ladder	1x spirit level	
			

## ACCESSORIES

Bucket	1x
Sauna stones	1x
Thermometer / hygrometer	1x
Lamp holder	1x
Water ladle	1x

## PRODUCT DESCRIPTION



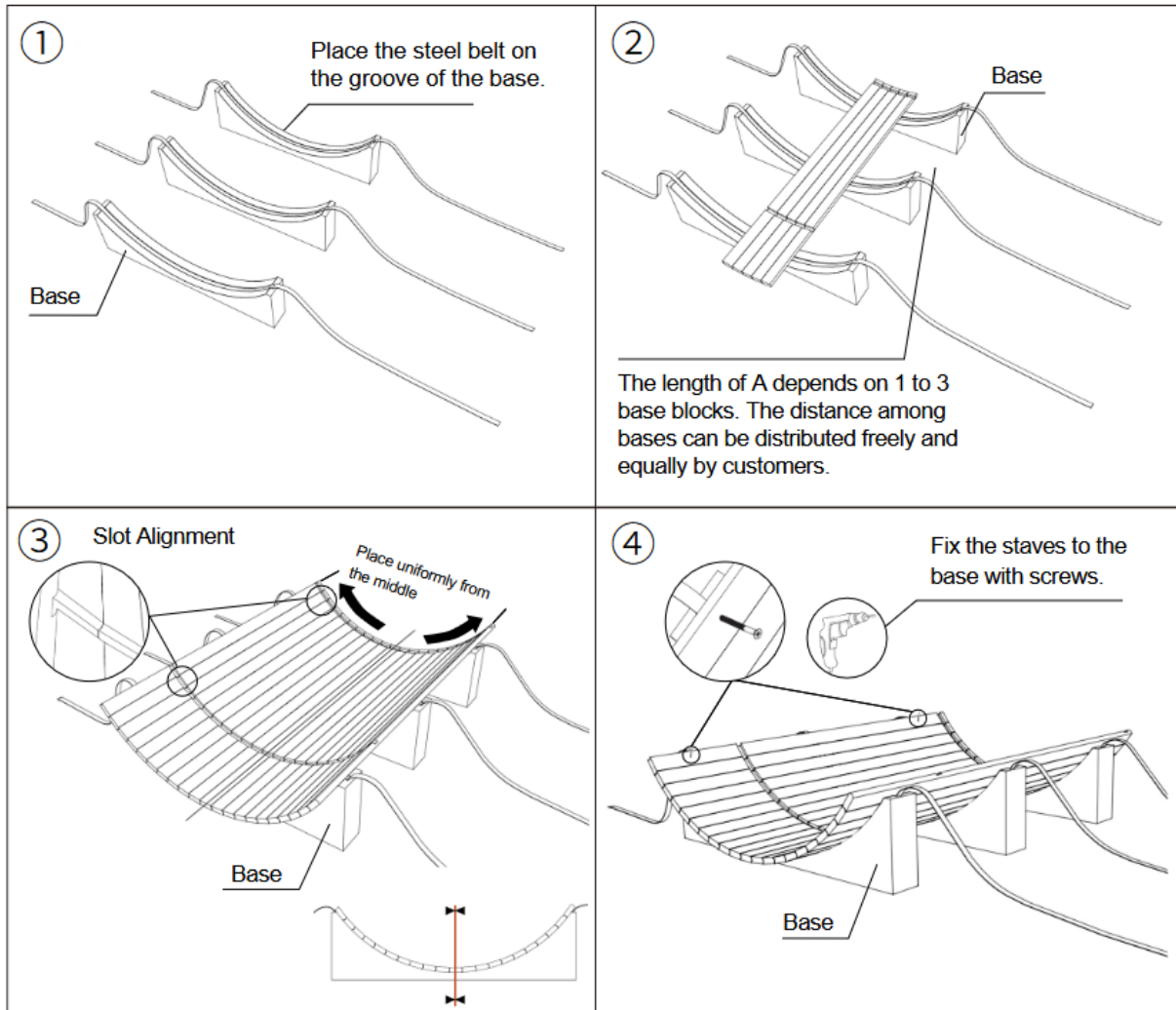
No.	Name	Qty.	No.	Name	Qty.
1	Outdoor bench	2	10	Heater	1
2	Front wall	3	11	Indoor bench	2
3	Door handle	/	12	Base	2-3
4	Decorative panels	/	13	Bench support	0-4
5	Slates	/	14	Interior floor	1
6	Shingles	1	15	Outdoor floor (for selected models)	1
7	Back wall	3	16	Outdoor bench support (for selected models)	2
8	Steel ring	2-3	17	Tarp	1
9	Heater fence	1			

## ASSEMBLY

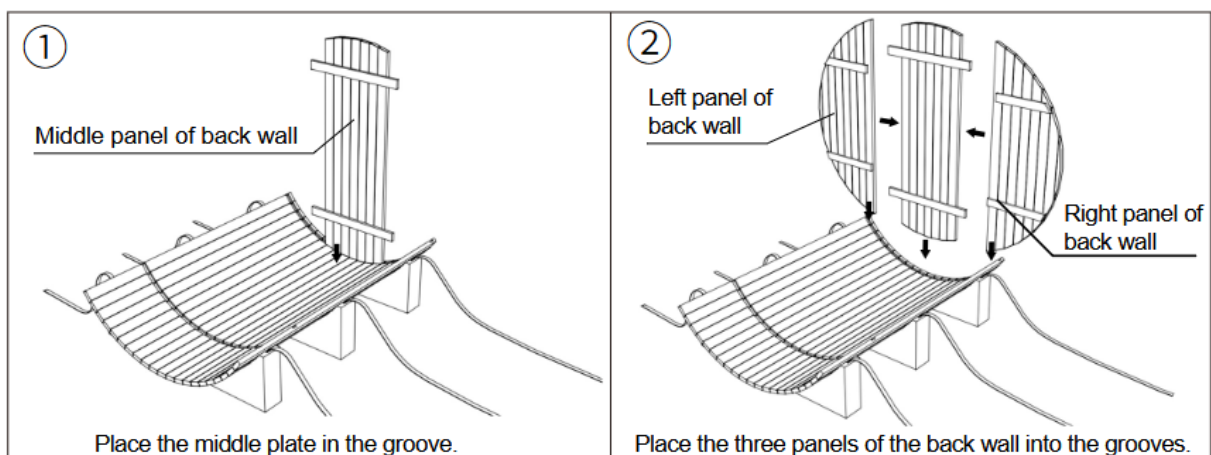
Tools

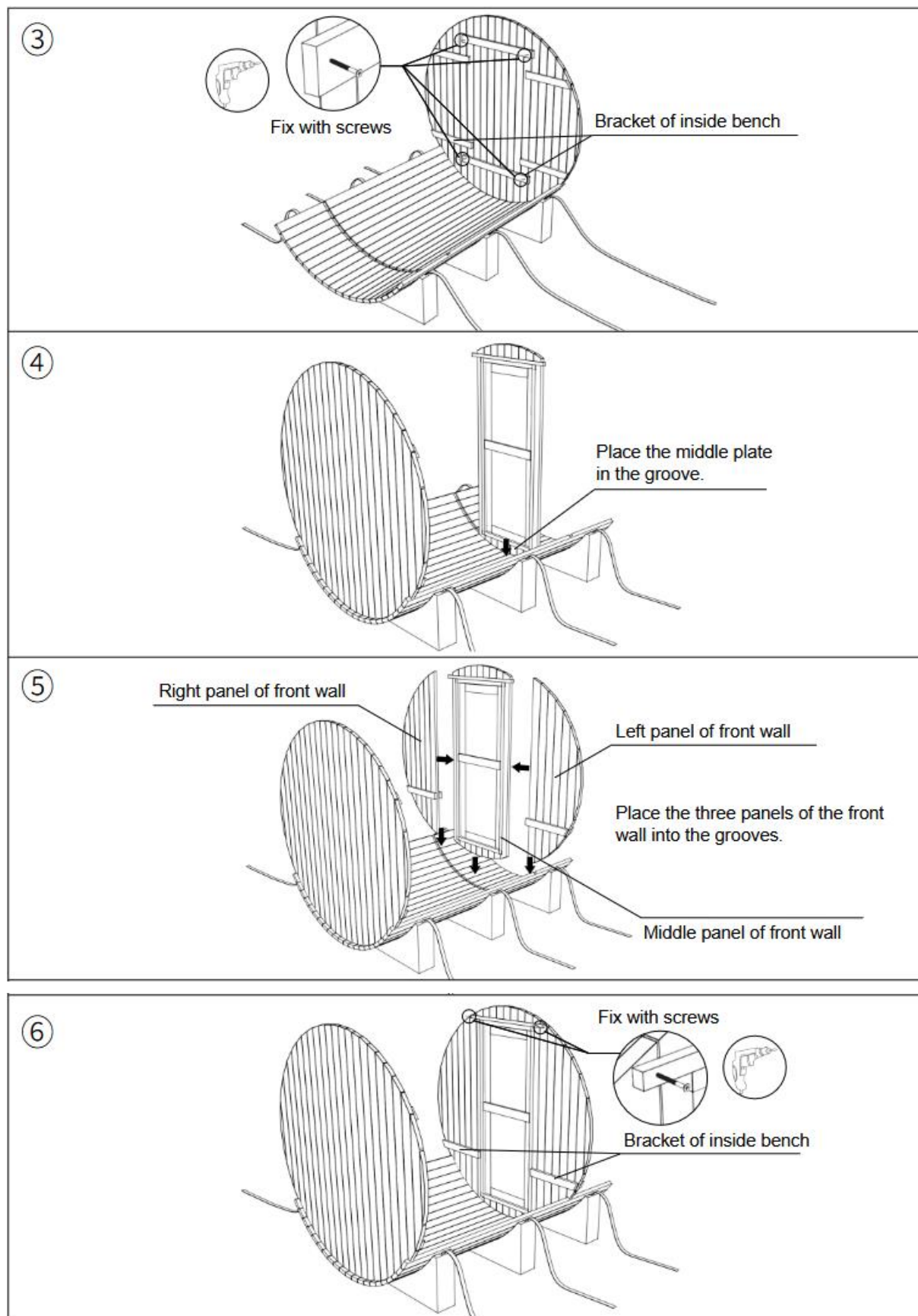


## BASE ASSEMBLY



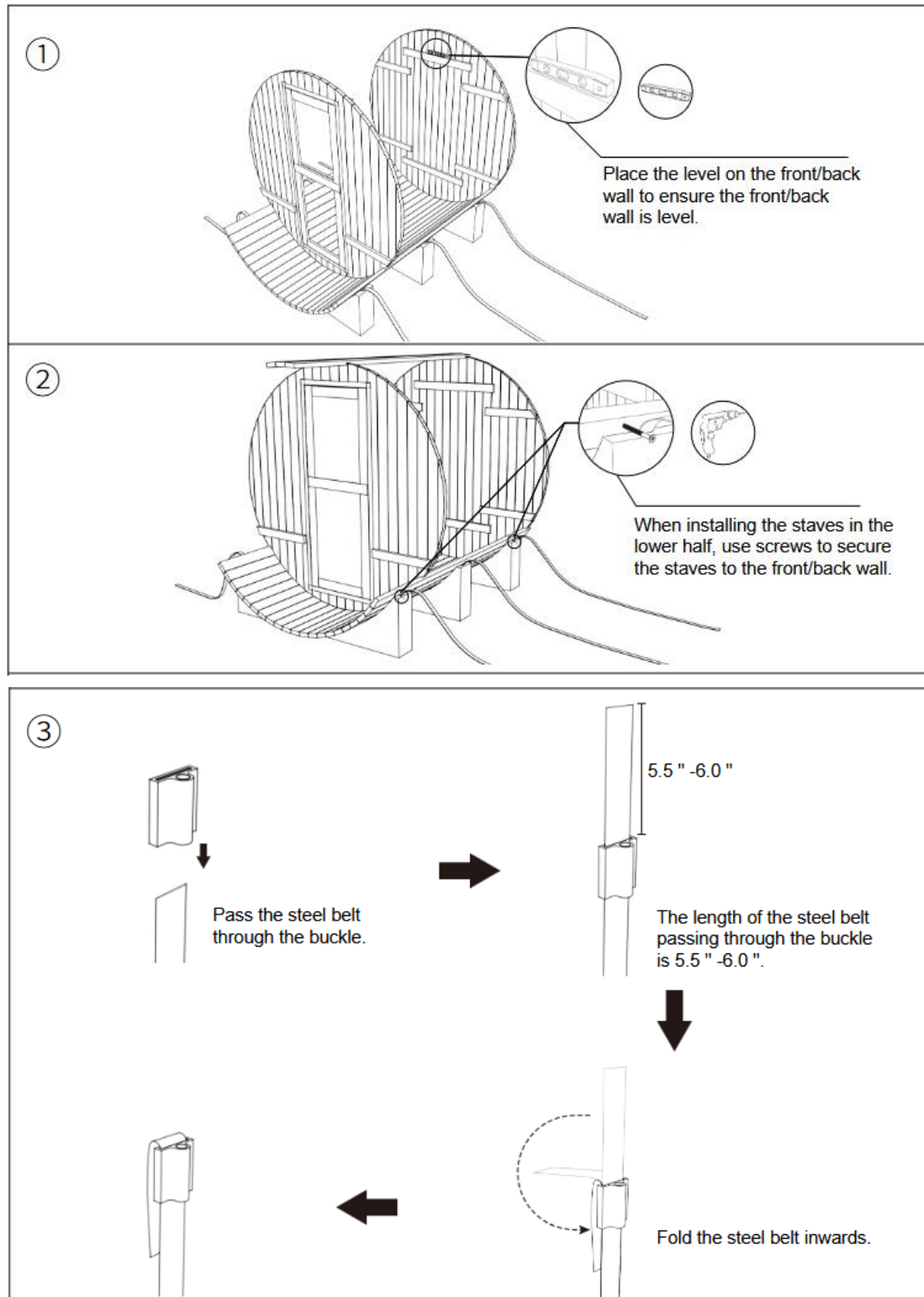
## REAR AND FRONT WALLS ASSEMBLY



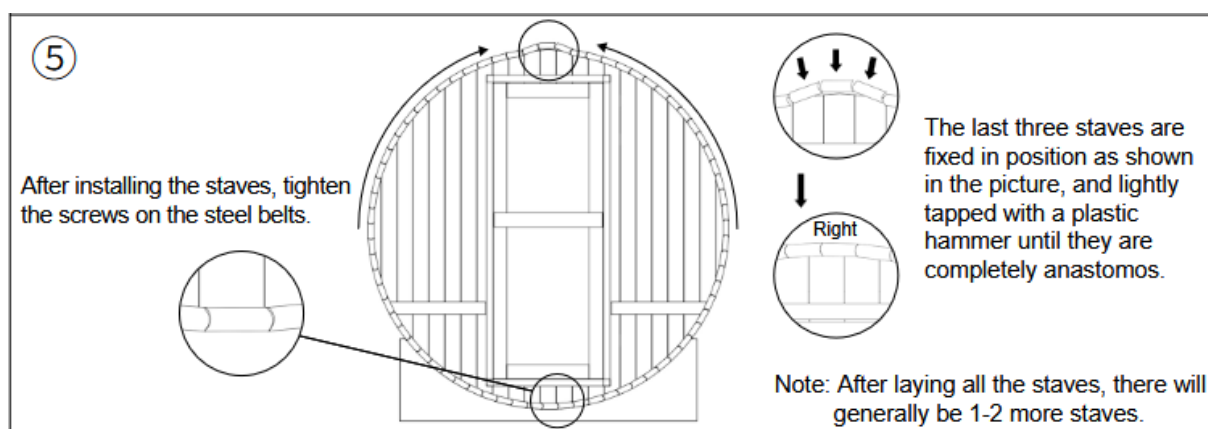
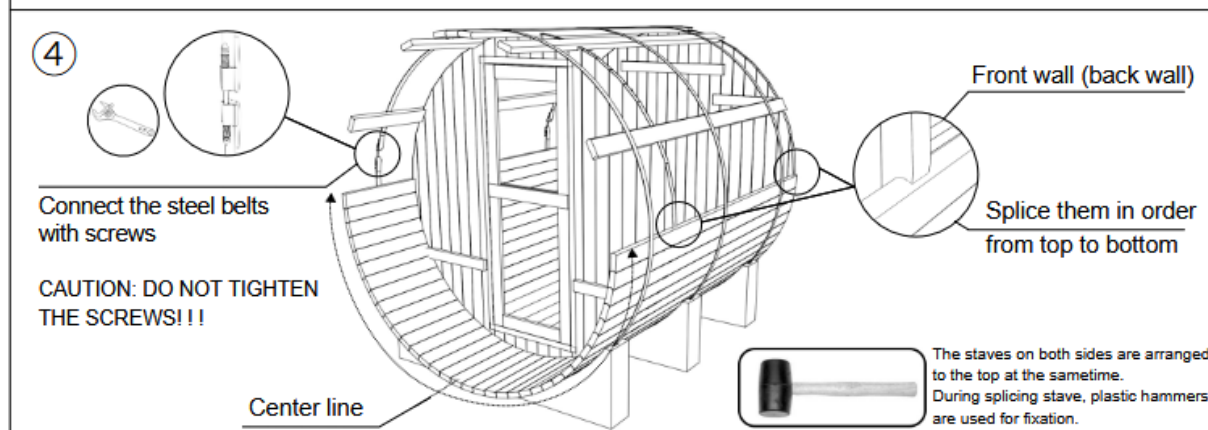
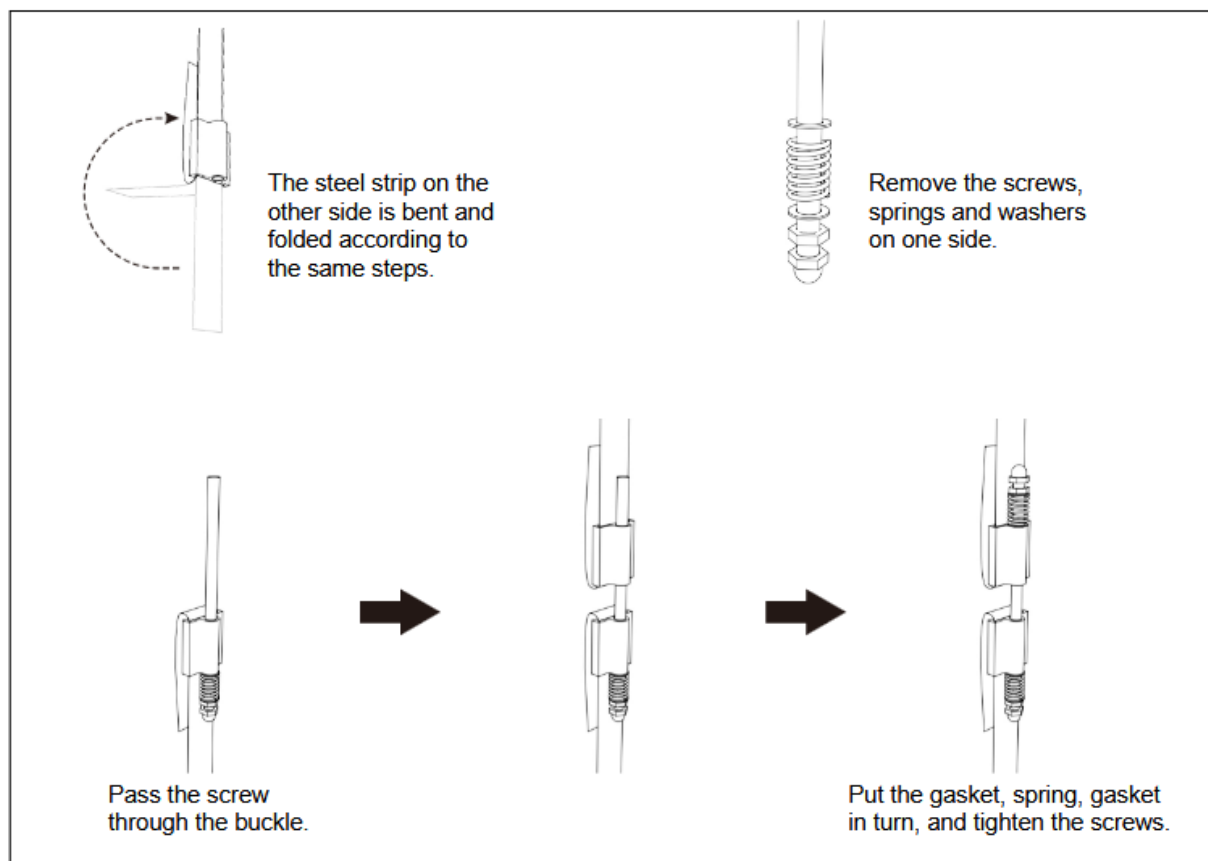




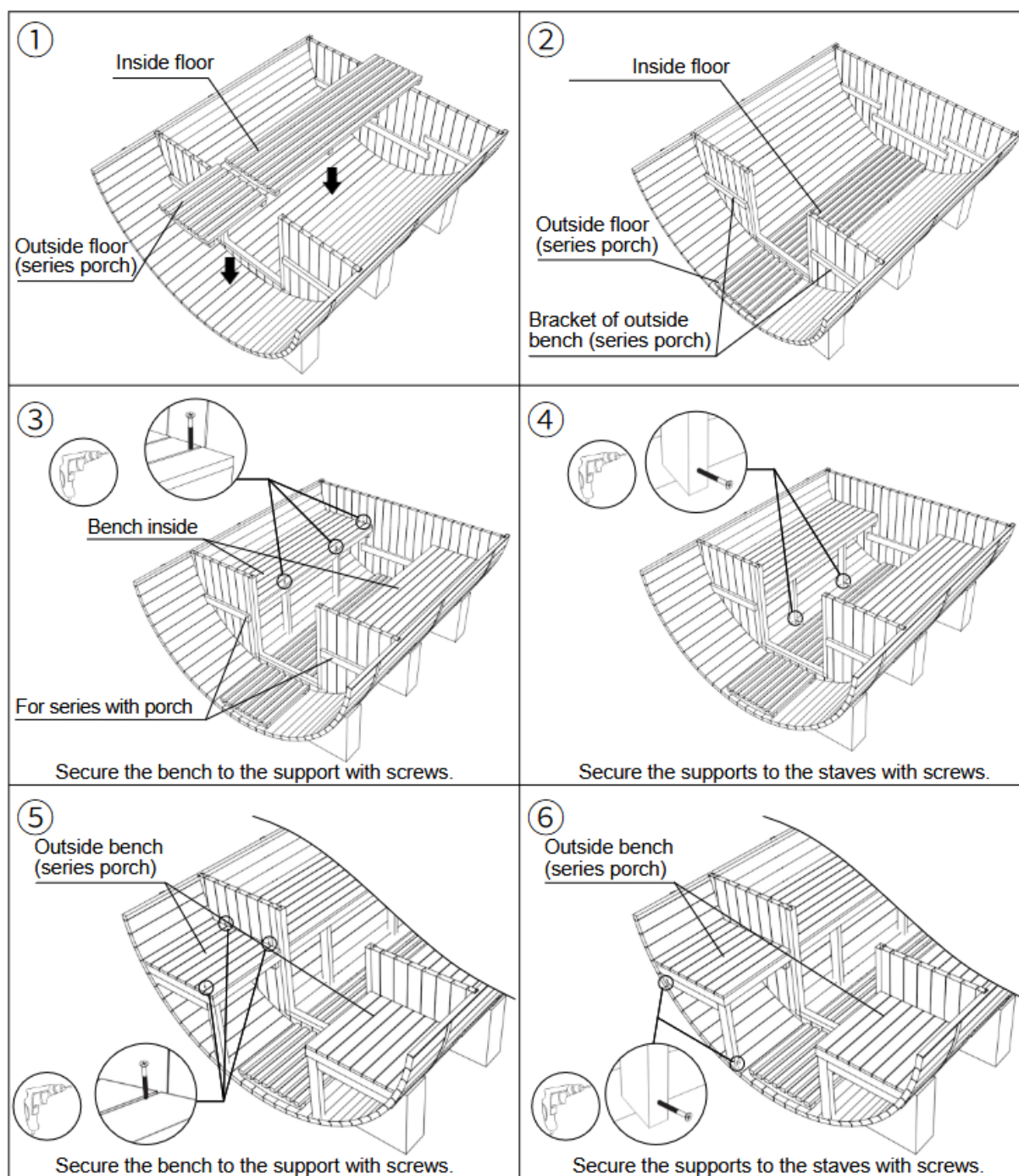
## ATTACHMENT OF SLATS



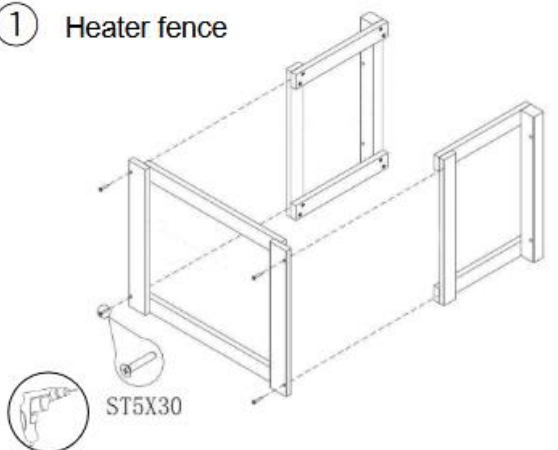
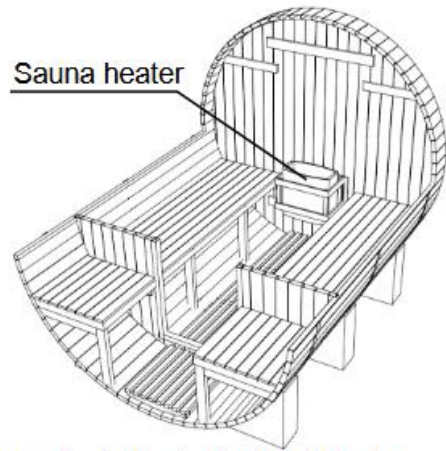
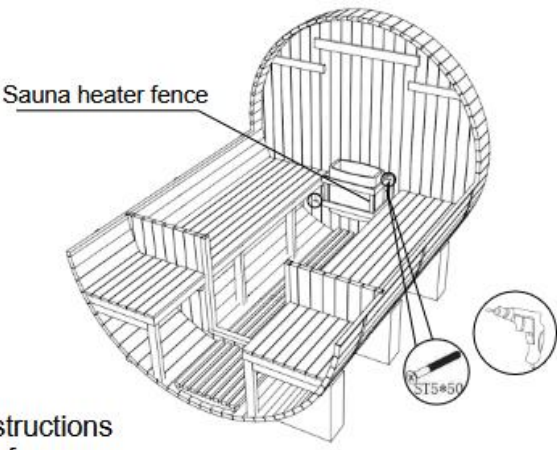
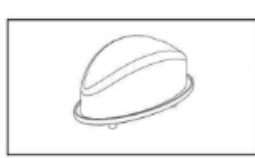
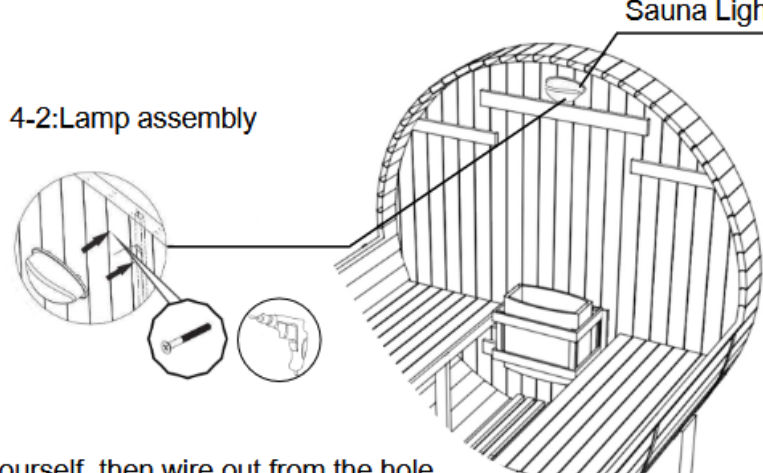




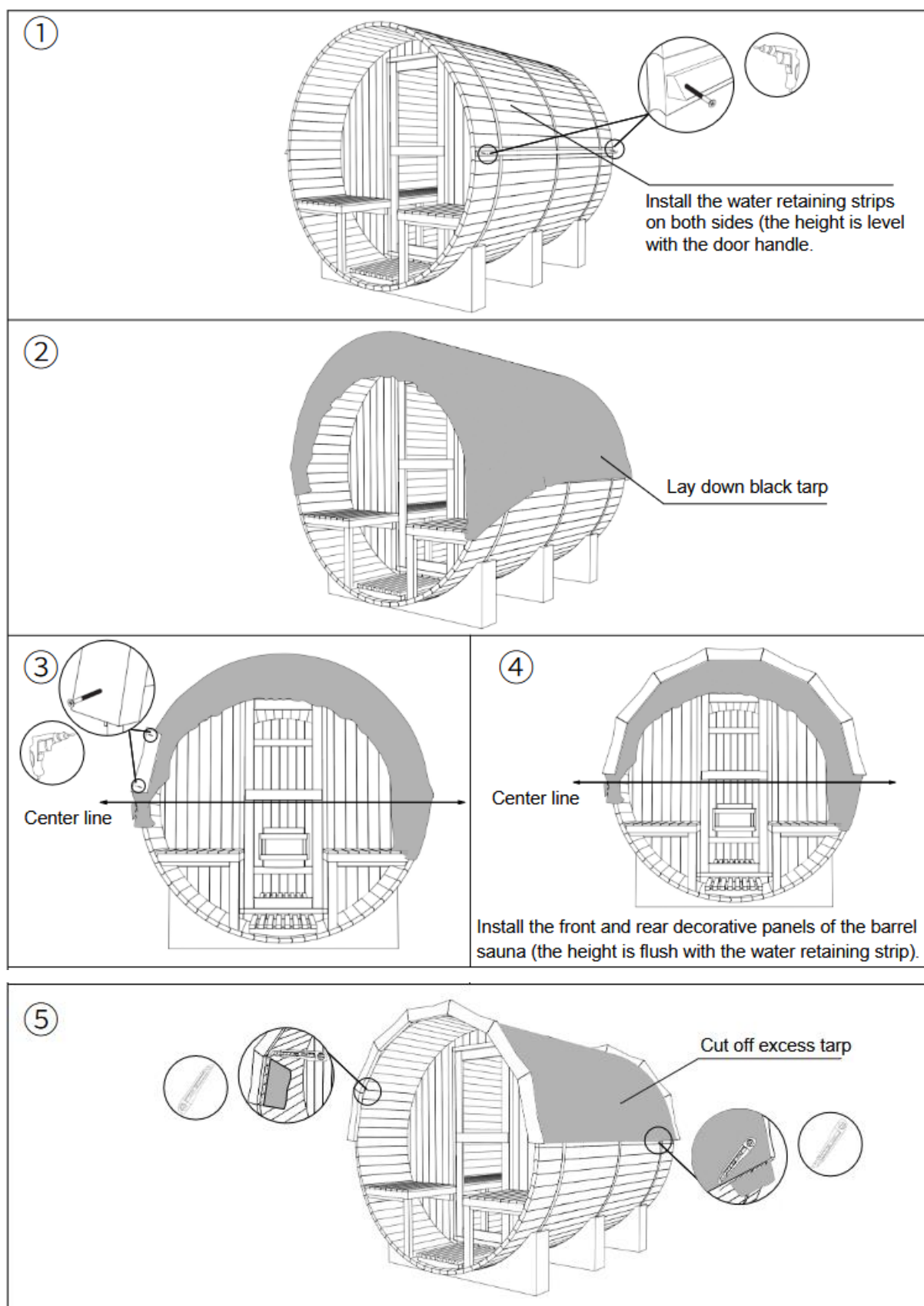
## ATTACHMENT OF ACCESSORIES



## LIGHT AND HEATER INSTALLATION

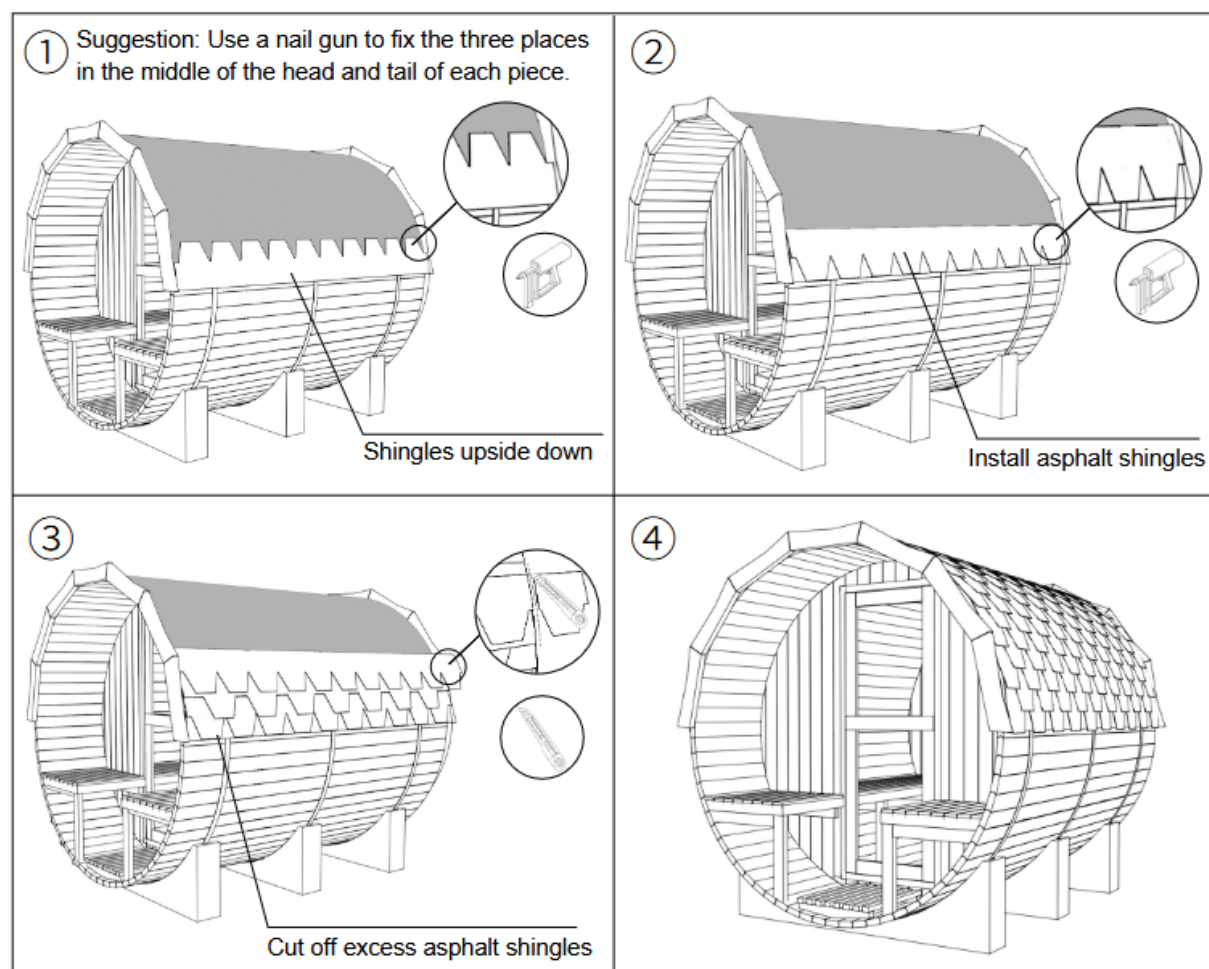
<p><b>Sauna heater fence</b></p> <p>① Heater fence</p>  <p>ST5X30</p>	<p>②</p> <p>Sauna heater</p>  <p><b>! Please refer to heater instructions for installation the heater.</b></p>
<p>③</p> <p>Sauna heater fence</p>  <p>ST5*50</p> <p><b>! Please refer to heater instructions for installation the heater fence.</b></p>	
<p><b>Sauna lamp assembly (Lamp is optional)</b></p> <p>④</p> <div style="display: flex; align-items: center;"> <div style="margin-right: 20px;">  <p>4-1: Accessories of lamp</p> </div> <div> <p>4-2: Lamp assembly</p>  <p>Sauna Light</p> </div> </div> <p><b>Note: Make hole in the wall by yourself, then wire out from the hole.</b></p>	

## ATTACHING WATERPROOF TARP

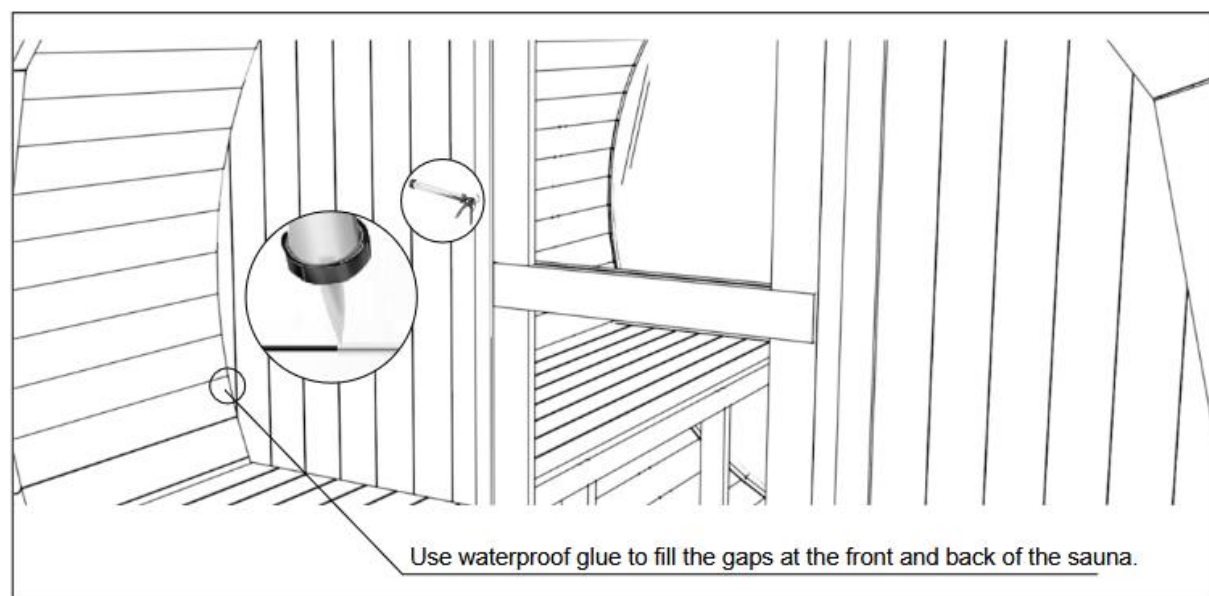




## FIXING OF SHINGLE ROOF



## FILLING THE GAPS



## STOVE

Any installation and repair may only be performed by a certified person. There is a risk of electric shock.

Do not use continuously for more than 30 min.

There is a risk of burns, keep a safety distance of at least 30 cm from the stove.

Use only high-quality sauna stones (10-15 kg).

### SPECIFICATIONS

Power	Room size		Minimum distance from the heater					Cables			
KW	Volume m <sup>3</sup>		Height	Distance from side and rear walls	Distance from railing	Distance from ceiling	Distance from floor	400V 3N	Circuit breaker	230V 1N~	Circuit breaker
	Min	Max	Min.	Min. cm	Min. cm	Min. cm	Min. cm	mm <sup>2</sup>	A	mm <sup>2</sup>	A
4,5	3	6	190	8	8	110	18	5x1,5	3x10	3x4	1x20
6,0	5	9	190	10	15	110	18	5x2,5	3x10	3x10	1x32
Power KW			SEPC 63 1500W			SEPC 64 2000W					
4,5			1,2,3			-					
6,0			-			1,2,3					

400V 3N~

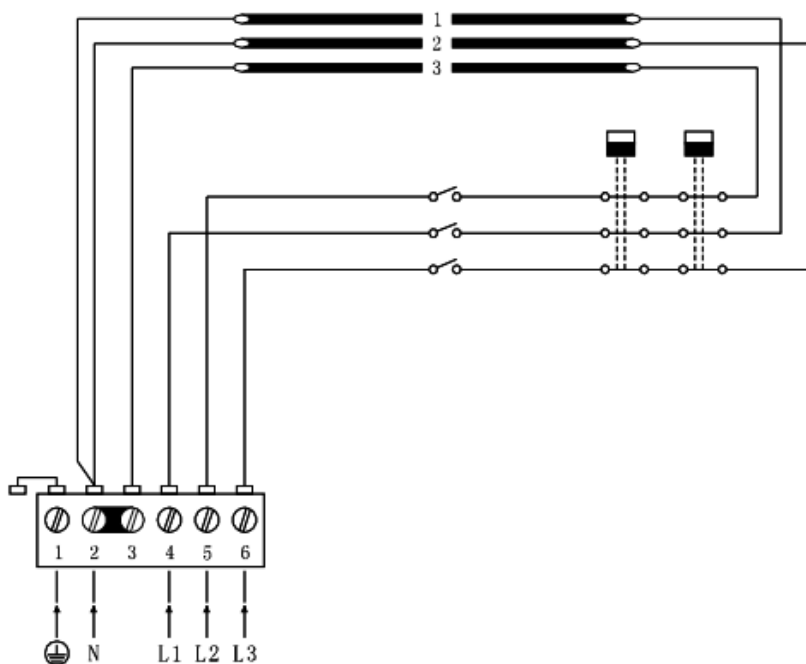


图7





Figure 3

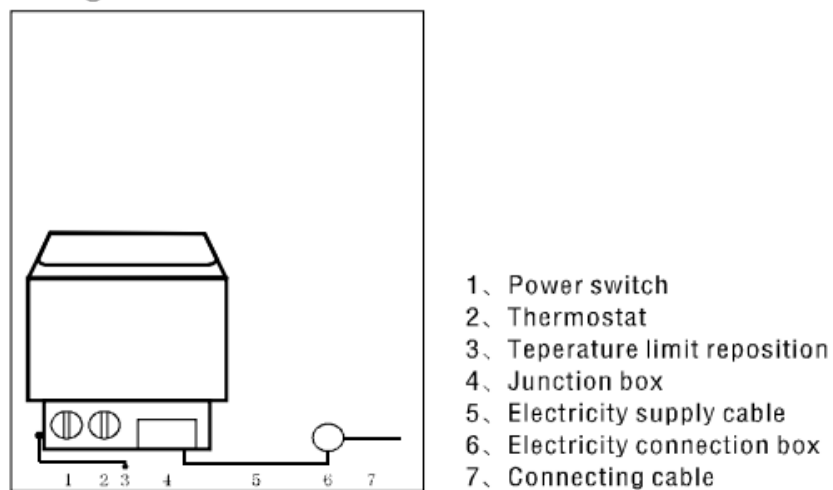


Figure 4

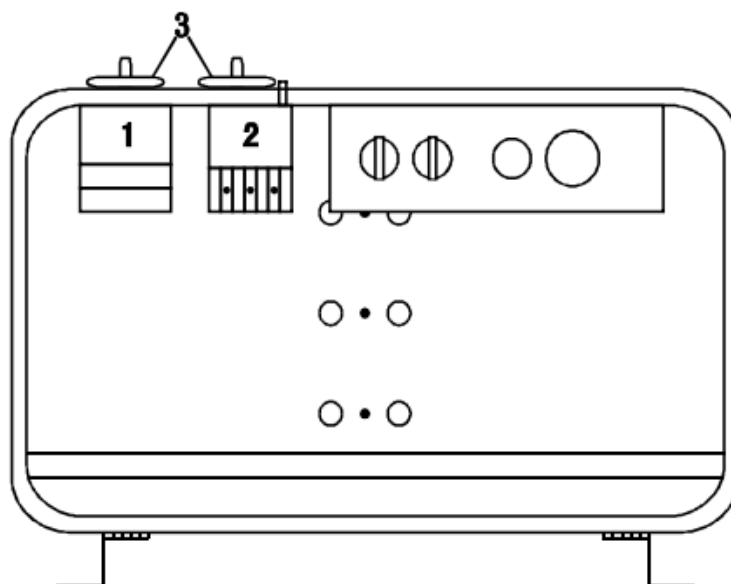


Figure 5

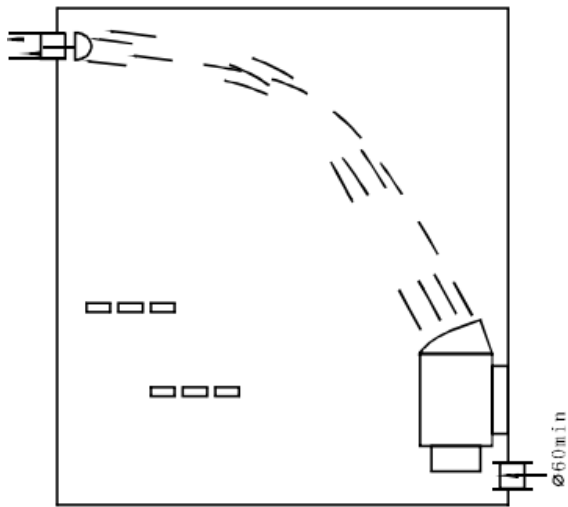
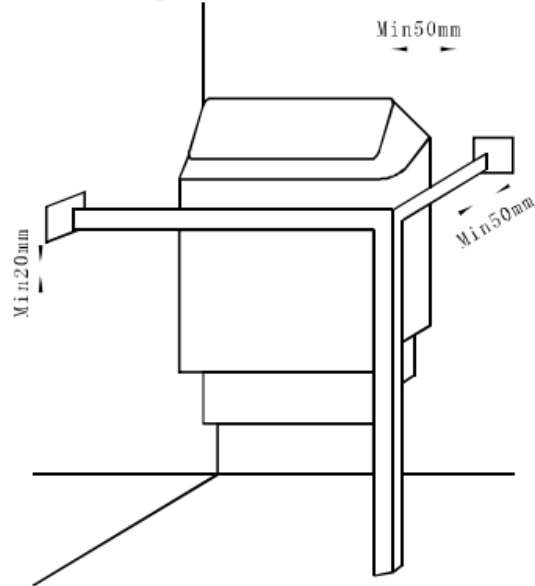


Figure 6



## STOVE CONNECTION

- Always make the connection when the power is off.
- A certified electrician must install the heater to ensure safety and reliability.
- Incorrect electrical wiring can cause electric shock or fire.
- The heater is connected to a semi-rigid cable in a junction box (not included) on the sauna wall. The power cable must be type H07RN-F or equivalent.
- NOTE! PVC insulated cables must not be used due to brittleness when exposed to high temperatures. The junction box must be splash-proof and its maximum height above the floor must not exceed 50 cm.

## MAINTENANCE

- Regularly treat the outside of the sauna with wood protection products.
- We recommend placing a mat or carpet in front of the sauna entrance to prevent the transfer of dirt into the sauna.
- Regularly clean the surface of the sauna from dirt.
- Change the heating stones after 500 hours of normal operation.

## ENVIRONMENT PROTECTION

After the product lifespan expired or if the possible repairing is uneconomic, dispose it according to the local laws and environmentally friendly in the nearest scrapyard.

By proper disposal you will protect the environment and natural sources. Moreover, you can help protect human health. If you are not sure in correct disposing, ask local authorities to avoid law violation or sanctions.

Don't put the batteries among house waste but hand them in to the recycling place.

## TERMS AND CONDITIONS OF WARRANTY, WARRANTY CLAIMS

### General Conditions of Warranty and Definition of Terms

All Warranty Conditions stated here under determine Warranty Coverage and Warranty Claim Procedure. Conditions of Warranty and Warranty Claims are governed by Act No. 89/2012 Coll. Civil Code, and Act No. 634/1992 Coll., Consumer Protection, as amended, also in cases that are not specified by these Warranty rules.

The seller is SEVEN SPORT s.r.o. with its registered office in Kutnohorská 531, Štěrboholy Retail Park, 109 00, Praha 10, ČR, Company Registration Number: 26847264, registered in the Trade Register at Regional Court in Prague, Section C, Insert No. 116888.

According to valid legal regulations it depends whether the Buyer is the End Customer or not.

“The Buyer who is the End Customer” or simply the “End Customer” is the legal entity that does not conclude and execute the Contract in order to run or promote his own trade or business activities.

“The Buyer who is not the End Customer” is a Businessman that buys Goods or uses services for the purpose of using the Goods or services for his own business activities. The Buyer conforms to the General Purchase Agreement and business conditions.

These Conditions of Warranty and Warranty Claims are an integral part of every Purchase Agreement made between the Seller and the Buyer. All Warranty Conditions are valid and binding, unless otherwise specified in the Purchase Agreement, in the Amendment to this Contract or in another written agreement.

### **Warranty Conditions**

#### **Warranty Period**

The Seller provides the Buyer a 24 months Warranty for Goods Quality, unless otherwise specified in the Certificate of Warranty, Invoice, Bill of Delivery or other documents related to the Goods. The legal warranty period provided to the Consumer is not affected.

By the Warranty for Goods Quality, the Seller guarantees that the delivered Goods shall be, for a certain period of time, suitable for regular or contracted use, and that the Goods shall maintain its regular or contracted features.

#### **Batteries**

6-month battery warranty – we guarantee that battery's nominal capacity does not fall below 70% of its total capacity within 6 months of the product's sale.

#### **The Warranty does not cover defects resulting from (if applicable):**

- User's fault, i.e. product damage caused by unqualified repair work, improper assembly, insufficient insertion of seat post into frame, insufficient tightening of pedals and cranks
- Improper maintenance
- Mechanical damages
- Regular use (e.g. wearing out of rubber and plastic parts, moving mechanisms, joints, wear of brake pads/blocks, chain, tires, cassette/multi wheel etc.)
- Unavoidable event, natural disaster
- Adjustments made by unqualified person
- Improper maintenance, improper placement, damages caused by low or high temperature, water, inappropriate pressure, shocks, intentional changes in design or construction etc.

### **Warranty Claim Procedure**

The Buyer is obliged to check the Goods delivered by the Seller immediately after taking the responsibility for the Goods and its damages, i.e. immediately after its delivery. The Buyer must check the Goods so that he discovers all the defects that can be discovered by such check.

When making a Warranty Claim the Buyer is obliged, on request of the Seller, to prove the purchase and validity of the claim by the Invoice or Bill of Delivery that includes the product's serial number, or eventually by the documents without the serial number. If the Buyer does not prove the validity of the Warranty Claim by these documents, the Seller has the right to reject the Warranty Claim.

If the Buyer gives notice of a defect that is not covered by the Warranty (e.g. in the case that the Warranty Conditions were not fulfilled or in the case of reporting the defect by mistake etc.), the Seller is eligible to require a compensation for all the costs arising from the repair. The cost shall be calculated according to the valid price list of services and transport costs.

If the Seller finds out (by testing) that the product is not damaged, the Warranty Claim is not accepted. The Seller reserves the right to claim a compensation for costs arising from the false Warranty Claim.

In case the Buyer makes a claim about the Goods that is legally covered by the Warranty provided by the Seller, the Seller shall fix the reported defects by means of repair or by the exchange of the damaged part or product for a new one. Based on the agreement of the Buyer, the Seller has the right to exchange the defected Goods for a fully compatible Goods of the same or better technical characteristics. The Seller is entitled to choose the form of the Warranty Claim Procedures described in this paragraph.

The Seller shall settle the Warranty Claim within 30 days after the delivery of the defective Goods, unless a longer period has been agreed upon. The day when the repaired or exchanged Goods is handed over to the Buyer is considered to be the day of the Warranty Claim settlement. When the Seller is not able to settle the Warranty Claim within the agreed period due to the specific nature of the Goods defect, he and the Buyer shall make an agreement about an alternative solution. In case such agreement is not made, the Seller is obliged to provide the Buyer with a financial compensation in the form of a refund.

**CZ**  
**SEVEN SPORT s.r.o.**

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Web: www.inSPORTline.sk

**About shipping**

